

Sample SUPPLIER AUDIT REPORT

Supplier / Factory Name:		
Address:		
Date of Visit:	Tel: Fax:	
Suppliers Representative(s) :	Name	Position
1		
<u>2</u> 3		
Company status:		
Products supplied:		
Comments:		
The suppliers signature is a general acknowle report. Supplier Representative Signature:		of the comments observations nature: (in print)
Representative Signature:		
Dated:		
Key: ? - indicates a general con * - indicates that further co N/C - indicates Not Covered	omments have been mad	e relating to that point.

Page 1 of 5

N/A - indicates Not Applicable to this audit.

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SUPPLIER AUDIT REPORT cont.....

	SITE FABRICATION	? / * / NC / NA
(a)	Design and condition of buildings	, , , , , , , , , , , , , , , , , , , ,
(b)	Condition and maintenance of surrounding environment	
()	INTERNAL	
(c)	Design and condition of walls	
(d)	Design and condition of floors and drains	
(e)	Design and condition of ceilings and lights	
(f)	Design and condition of doors and windows	
(g)	General factory layout: segregation, process flow	
(h)	Air conditioning / ventilation	
2	PLANT AND MACHINERY	?/*/NC/NA
(a)	Services (i) ducting / pipework / overheads	** ************************************
	(ii) water - quality, use, supply and treatment	
(b)	Design, condition and hygiene of processing equipment, utensils and ancillary plant	
(c)	Equipment calibration	
(d)	Hygiene schedules: availability, use, verification	
(e)	Maintenance, preventative maintenance schedules, work records, inventory	
3	PEST CONTROL	?/*/NC/NA
	Managed internally or by external contractors (Delete as appropriate).	*/ /1(0/1111
	Are pest control measures satisfactory in the following areas?	
(a)	Building / Site perimeters	
(b)	Storage areas: raw material, finished product, packaging.	
(c)	Production areas	
(d)	Ancillary / service areas	
(e)	Record-keeping of inspections and corrective action, including servicing of equipment	
4	PERSONNEL HYGIENE, EDUCATION AND TRAINING	?/*/NC/NA
()	·	
(a)	Appropriate and adequate, formalized documented hygiene education and training	
(a) (b)	Appropriate and adequate, formalized documented hygiene education and training Protective clothing	
(b)		
	Protective clothing Personal practices	
(b) (c) (d)	Protective clothing Personal practices Medical screening	
(b) (c) (d) (e)	Protective clothing Personal practices Medical screening Handwashing	
(b) (c) (d) (e) (f)	Protective clothing Personal practices Medical screening Handwashing Glove control	
(b) (c) (d) (e) (f) (g)	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees)	?/*/NC/NA
(b) (c) (d) (e) (f) (g)	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE	?/*/NC/NA
(b) (c) (d) (e) (f) (g) 5	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling	?/*/NC/NA
(b) (c) (d) (e) (f) (g) 5	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling Notices	?/*/NC/NA
(b) (c) (d) (e) (f) (g) 5 (a) (b) (c)	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling Notices Personnel facilities: toilets, rest-room, canteen, cloakroom	?/*/NC/NA
(b) (c) (d) (e) (f) (g) 5 (a) (b) (c) (d)	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling Notices Personnel facilities: toilets, rest-room, canteen, cloakroom General house-keeping / hygiene: standard, auditing documentation	?/*/NC/NA
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(b) (c) (d) (e) (f) (g) 5 (a) (b) (c) (d) (e) (f) 6	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling Notices Personnel facilities: toilets, rest-room, canteen, cloakroom General house-keeping / hygiene: standard, auditing documentation Foreign body control (including glass policy / audit) Storage of non-food compatible materials RAW MATERIAL CONTROL Approved suppliers: auditing, specification, certificate of conformance	
(b) (c) (d) (e) (f) (g) 5 (a) (b) (c) (d) (e) (f) 6 (a) (b)	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling Notices Personnel facilities: toilets, rest-room, canteen, cloakroom General house-keeping / hygiene: standard, auditing documentation Foreign body control (including glass policy / audit) Storage of non-food compatible materials RAW MATERIAL CONTROL Approved suppliers: auditing, specification, certificate of conformance Receipt: inspection, analysis, documentation	
(b) (c) (d) (e) (f) (g) 5 (a) (b) (c) (d) (e) (f) 6	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling Notices Personnel facilities: toilets, rest-room, canteen, cloakroom General house-keeping / hygiene: standard, auditing documentation Foreign body control (including glass policy / audit) Storage of non-food compatible materials RAW MATERIAL CONTROL Approved suppliers: auditing, specification, certificate of conformance Receipt: inspection, analysis, documentation Stock control: rotation, positive release, quarantine system, traceability	
(b) (c) (d) (e) (f) (g) 5 (a) (b) (c) (d) (e) (f) 6	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling Notices Personnel facilities: toilets, rest-room, canteen, cloakroom General house-keeping / hygiene: standard, auditing documentation Foreign body control (including glass policy / audit) Storage of non-food compatible materials RAW MATERIAL CONTROL Approved suppliers: auditing, specification, certificate of conformance Receipt: inspection, analysis, documentation Stock control: rotation, positive release, quarantine system, traceability Storage facilities: suitability, general conditions, segregation	
(b) (c) (d) (e) (f) (g) 5 (a) (b) (c) (d) (e) (f) 6 (a) (b) (c) (d) (e)	Protective clothing Personal practices Medical screening Handwashing Glove control Visitors (non-company employees) SITE HYGIENE Waste handling Notices Personnel facilities: toilets, rest-room, canteen, cloakroom General house-keeping / hygiene: standard, auditing documentation Foreign body control (including glass policy / audit) Storage of non-food compatible materials RAW MATERIAL CONTROL Approved suppliers: auditing, specification, certificate of conformance Receipt: inspection, analysis, documentation Stock control: rotation, positive release, quarantine system, traceability Storage facilities: suitability, general conditions, segregation Conditions and suitability of raw material handling	
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Page 2 of 5

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SUPPLIER AUDIT REPORT cont.....

7	PROCESS CONTROL	?/*/NC/NA
(a)	QC / QA function : suitability, efficacy, accountability, audit / appraisal.	
(b)	Product Process specifications: availability (up to date), use, adherence / conformance.	
(c)	Product / Process flow.	
(d)	Weights and measures: method, monitoring, documentation.	
(e)	Pack integrity: seals, coding, legibility, palletisation, documentation.	
(f)	Temperature control: cooking, heating, cooling, freezing - the capacity, suitability, monitoring, (automatic / manual) documentation, environmental monitoring. handling	
(g)	Metal detection: sensitivity, monitoring, documentation, reject mechanism, suspect item handling	
(h)	Physical and organoleptic appraisal: frequency, method, documentation, suitability.	
(i)	Chemical / Microbiological analysis: facilities, (accredited) frequency, suitability, documentation	
(j)	Foreign body control: on-line inspection, raw material handling, work-in-progress, machinery	
(k)	Nutritional data.	
(1)	Finished product storage / stock control: suitability, capacity, monitoring, distribution.	
(m)	Rejected product: traceability, identification, isolation, handling documentation	
8	PRODUCT COMPLAINTS & RECALL / PROCEDURE	?/*/NC/NA
(a)	Product complaints: foreign body and quality, investigation, documentation, response, action.	
(b)	Product recall procedure: availability, efficacy, appraisal documentation.	
(c)	Product rejections: investigation, corrective action, response, documentation, handling and disposal.	
	of product.	
9	MANAGEMENT	?/*/NC/NA
(a)	Management: structure, responsibilities, experience, qualification, training efficacy.	
(b)	Accreditation: ie. ISO9000, E.F.S.I.S.	
(c)	Tecnical resources: adequacy, efficacy.	
(d)	Engineering resources: adequacy, efficacy.	
10	HAZARD ANALYSIS (HACCP)	?/*/NC/NA
(a)	risk assessment of process / identification of CCP'S	
(b)	Monitoring of CCP'S	
(c)	Accountability of System / Non conformance.	
(d)	Review and verification of control procedures	
11	HIGH RISK PRODUCT PROCESSING - Added requirements	?/*/NC/NA
(a)	Design criteria.	
(b)	Notices	
(c)	Personnel facilities: toilets, rest-room, canteen, cloakroom	
(d)	General house-keeping / hygiene: standard, auditing documentation	
(e)	Foreign body control (including glass policy / audit)	
(f)	Storage of non-food compatible materials	

Page 3 of 5

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COMMENTS:			

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Page 4 of 5

SUPPLIER AUDIT REPORT

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